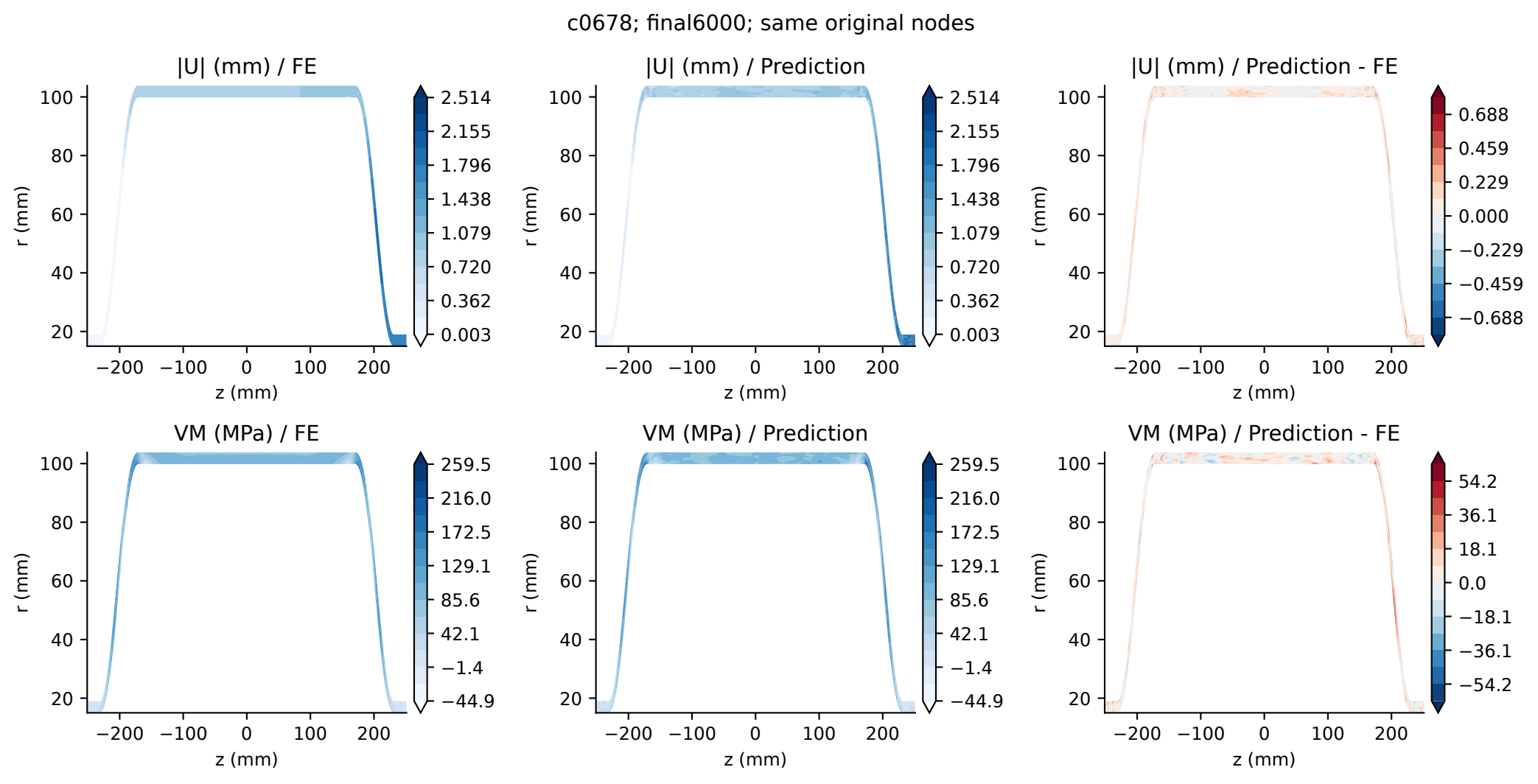

c0678; final6000; same original nodes
|U| (mm) / FE
|U| (mm) / Prediction
|U| (mm) / Prediction - FE
VM (MPa) / FE
VM (MPa) / Prediction
VM (MPa) / Prediction - FE
r (mm)
z (mm)
100
80
60
40
20
−200
−100
0
100
200
2.514
2.155
1.796
1.438
1.079
0.720
0.362
0.003
0.688
0.459
0.229
0.000
−0.229
−0.459
−0.688
259.5
216.0
172.5
129.1
85.6
42.1
−1.4
−44.9
54.2
36.1
18.1
0.0
−18.1
−36.1
−54.2