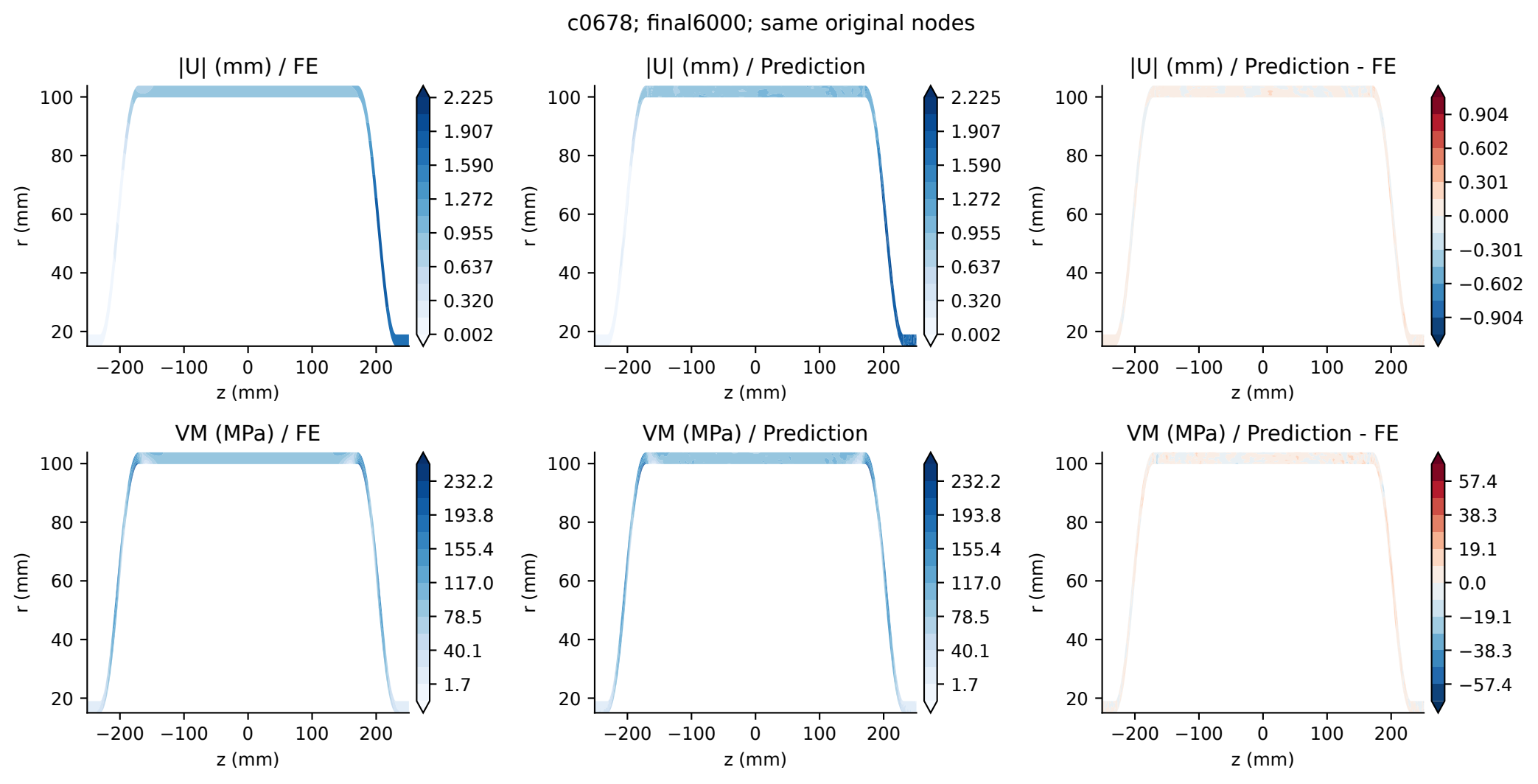

c0678; final6000; same original nodes
|U| (mm) / FE
|U| (mm) / Prediction
|U| (mm) / Prediction - FE
VM (MPa) / FE
VM (MPa) / Prediction
VM (MPa) / Prediction - FE
r (mm)
z (mm)
100
80
60
40
20
−200
−100
0
100
200
2.225
1.907
1.590
1.272
0.955
0.637
0.320
0.002
0.904
0.602
0.301
0.000
−0.301
−0.602
−0.904
232.2
193.8
155.4
117.0
78.5
40.1
1.7
57.4
38.3
19.1
0.0
−19.1
−38.3
−57.4